

MAXIMUM OPERATING SPEED

The maximum permissible operating speed is indicated on the grinding tool by color of the cross-piece and maximum speed in m/s.

cross-piece color	maximum operating speed	Diameter of the grinding tool (in mm)				
		100	115	125	150	180
	80 m/s	15.300 rpm	13.300 rpm	12.250 rpm	10.200 rpm	8.500 rpm
	100 m/s					

cross-piece color	maximum operating speed	Diameter of the grinding tool (in mm)				
		230	300	350	400	450
	80 m/s	6.650 rpm				
	100 m/s		6.400 rpm	5.500 rpm	4.775 rpm	4.245 rpm

Before mounting the grinding tool to the power tool it is mandatory to check that the maximum nominal speed indicated on the power tool is not higher than the maximum revolution speed which is printed on the grinding tool.



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